



INSTALLATION INSTRUCTIONS

MIPOLAM BIOCONTROL ESD+ AND EL5

These instructions are specifically written for the installation of the following products:

Product	Size	Installation direction	Seams Welded
Mipolam Biocontrol ESD+	6' 6" wide	Same	CR 40
Mipolam Biocontrol EL5	6' 6" wide	Same	CR 40
Welding Rod	4mm		CR 40

Important Note: Before installing, refer to Gerflor Installation Handbook for acclimation, job site conditions, subfloor prep, and other general installation recommendations.

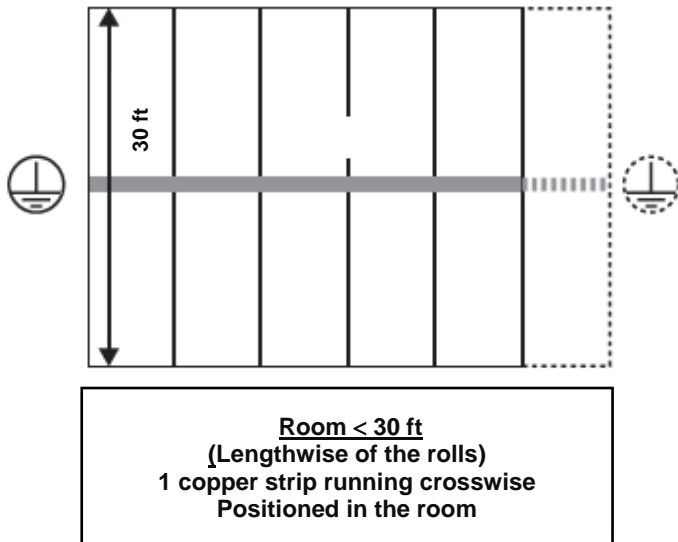
1. GENERAL INFORMATION

- 1.1. Gerflor flooring products are formulated to withstand high moisture conditions. To perform as designed, the concrete must be properly prepared to create a contaminate free and porous substrate.
- 1.2. Gerflor flooring products are not designed to withstand hydrostatic or osmotic pressure.
- 1.3. ***The guidelines offered within this document are not intended to be all inclusive. Only qualified, professional flooring technicians experienced in the field of resilient flooring should proceed with this installation system.***
- 1.4. It is recommended to mechanically prepare the concrete via grinding or bead blasting the surface to achieve a CSP 1+, clean and porous substrate.
- 1.5. Moisture and pH testing must be performed in accordance with ASTM F710-22.
- 1.6. Adhesive bond tests are recommended to ensure adequate bonding to the substrate.
- 1.7. Do not install material that has visible defects or damage. A contractor that installs material that has visible defects or damage assumes responsibility for the damaged material.

2. COPPER STRIP LAYOUT

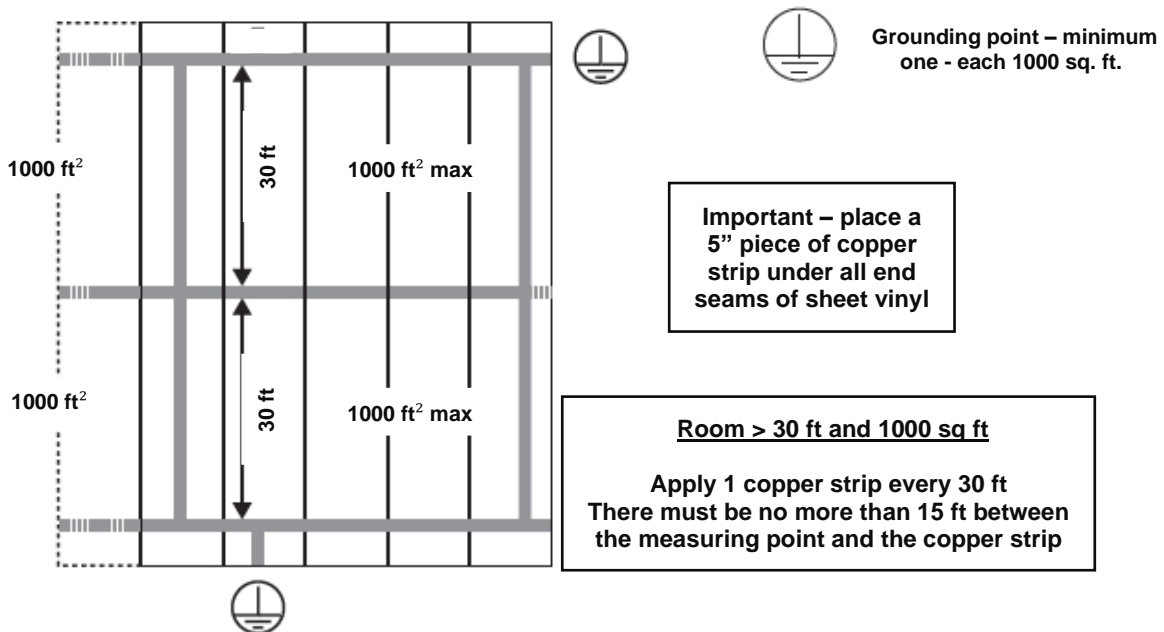
- 2.1. Copper strip come in rolls of 656 linear feet.
- 2.2. The copper strip is 3/8" wide and 0.003" thick.
- 2.3. Layout copper strip and coordinate grounding with a certified electrician.
- 2.4. **For rooms less than 1000 sq. ft. and the length of the rolls are less than 30 ft.** use one copper strip perpendicular beneath all sheets of vinyl. Allow extra copper at wall for proper grounding. Coordinate grounding point with electrician.
- 2.5. **For rooms less than 1000 sq. ft. and the length of the rolls are longer than 30 ft.** lay copper strips beneath (30 feet apart) and perpendicular to the sheets. Lay copper strips on both sides that connect to create a "box" of copper around the room. Allow extra copper at wall for proper grounding. Coordinate grounding point with electrician.

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- 2.6. For rooms > 1000 sq. ft., install a copper strip around the perimeter of the room and create 1000 sq. ft grids of copper strip with no more than 30 ft. apart in the width. Provide additional copper at walls for proper grounding at each location.

IMPORTANT: THE FURTHEST GROUNDING POINT FROM A CONTINUOUS COPPER STRIP MUST BE NO MORE THAN 15 FEET




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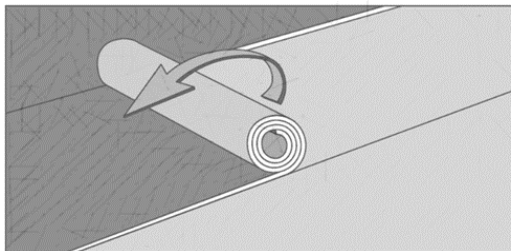
3. LAYOUT AND INSTALLATION

- 3.1. Mark the center starting line.
- 3.2. Follow roll sequence numbers.
- 3.3. Unroll the first length of material along this chalk line and then work progressively outward, leaving a 1/4" gap between the sheets and allow the material to relax for a minimum of 16 hours.
- 3.4. Seaming should be kept to a minimum and avoid cross seams as much as possible. Place seams in areas exposed to the least amount of traffic.
- 3.5. Reposition sheets with no more than a 1/32" gap between them to allow for proper heat welding. **Wider gaps will compromise the integrity of the weld.**
- 3.6. In most cases, factory edges can be used for side seams. Sheets that may have minor edge damage or distortion must be trimmed and removed prior to installation of the sheets.
- 3.7. Leave material 4"-6" longer on each end for trimming after placement. *Do not net cut material to the final trim until being placed into the adhesive.*
- 3.8. Before applying the adhesive, ensure the gap between the sheets is uniform and no greater than 1/32" along the entire length. Overlap edges and underscribe if necessary, to achieve consistent seam gap. This gap will act as a guide for the groover when preparing to heat weld.

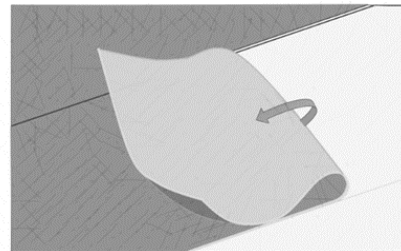
4. INSTALLING USING GERFIX TPS+ ACRYLIC ADHESIVE

- 4.1. Always refer to the **Gerfix TPS+ Adhesive Technical data Sheet**
- 4.2. Recommended trowel size is 1/32" x 1/16" x 1/32", covering from 170 to 220 sq. ft. per US gallon. 
- 4.3. Starting from the center line and working outward, fold back or roll back the sheets (width) halfway and apply the adhesive to the subfloor.

Roll back method



Fold back method



- 4.4. Never pre-cut material to final trim until it is placed into the adhesive. Leave material 2"-3" longer for trimming after placement.
- 4.5. To ensure uniform adhesion of the entire surface, apply a workable amount of adhesive at one time.
- 4.6. Maintain a uniform spread rate. Replace trowel (or trowel blade) with every pail used.



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- 4.7. Immediately after troweling the adhesive onto the substrate, use a medium napped paint roller saturated with adhesive to flatten out visible trowel marks and even out the adhesive. **A double arm roller frame is recommended to ensure an even coat of adhesive.**
- 4.8. Once the adhesive is applied, fold back or roll back the flooring into the still wet adhesive for 4"-6". This will ease the fold-back or roll back of the second half and it will help avoid an overlap of the glue-line. **Should this method not be followed, the glue-line mark may telegraph through the flooring.**
- 4.9. "Open time" of the adhesive is dependent upon porosity of the substrate, temperature, and humidity. It is important that the installers familiarize themselves with the adhesive before starting the installation.

<i>Application Characteristics over Porous Substrates (Non-Porous-see note below)</i>		
	<i>Open Time*</i>	<i>Working Time**</i>
Gerflor ESD Floorings	20 to 40 minutes (to reach a tacky state***)	Up to 1.5 hours

* **Open Time:** is the waiting time required before installing flooring into the adhesive.

** **Working time:** is the window of time for the adhesive to accept flooring.

*** **Tacky:** When adhesive starts to become translucent and there is light transfer to the fingers when slightly touched

Note: For Non-Porous substrates such as metal or existing flooring, let the adhesive dry completely, with no transfer to the fingers when touched, then immediately install the flooring and roll with a 100lb. roller.

- 4.10. When installing, always work to have complete sheets glued at the end of the day.
- 4.11. To reduce the risk of bubbles, the roll back method is the most recommended method of installation.
- 4.12. **Install copper strip into the tacky adhesive *just before installing the flooring* into the adhesive. Make sure there is no adhesive on top of the copper strip.**
- 4.13. By keeping the roll tight and maintaining constant pressure while unrolling into the adhesive, the risk for bubbles will be minimal.
- 4.14. The fold back method is acceptable, but care must be taken to not unfold it back too quickly.
- 4.15. Once flooring is placed into the adhesive, immediately roll thoroughly with a 3 section 100-lbs roller in both directions.
- 4.16. Periodically, lift the edge of a sheet to confirm transfer of adhesive to the back of the flooring. There must be adhesive transfer for the flooring to be adequately secured to the substrate.
- 4.17. Always roll seams, at the walls, and under toe kicks with a hand roller to ensure 100% transfer of adhesive.
- 4.18. Continue laying sheets by keeping the edges spaced 1/32", trimming each side with a straight edge or scribing when needed. The goal is to produce a uniform 1/32" spaced seam for welding.
- 4.19. The width of the gap has to be even and may be less than 1/32" depending on the guide of the groover used.

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- 4.20. During the installation, with the lights on and off, always double check the flooring for bubbles with portable, ambient, and/or fixed lighting.
- 4.21. **Avoid adhesive displacement by prohibiting traffic for a period of 24 hours and 72 hours for rolling loads.**

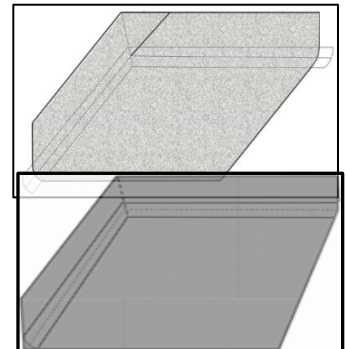
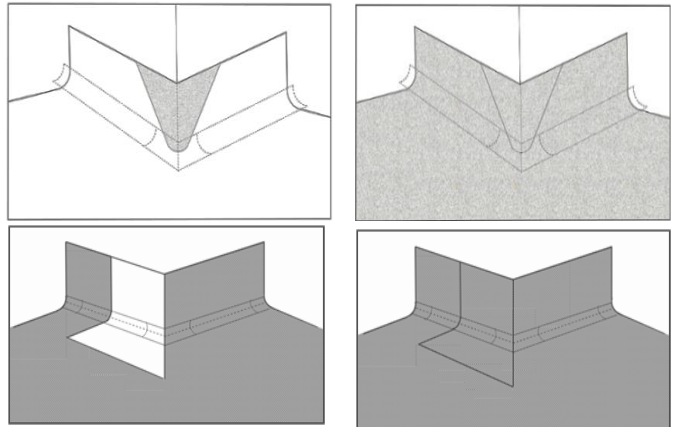
NOTE: For sheet vinyl installations it is recommended to back roll troweled adhesive with an adhesive saturated ¼” nap paint roller.

5. HEAT WELDING – Refer to “Heat Welding Gerflor Vinyl Products” Document

6. FLASHCOVING

NOTE: For best results with flash coving, the walls should have a spacing no greater than ½” from the subfloor. Ensure all surfaces to be installed on are sound, smooth, and free of contaminates.

- 6.1. Metal cove cap is preferred to vinyl cap.
- 6.2. Miter all corners cleanly. Outside corners should be cut and shaped from a solid piece of aluminum cap.
- 6.3. Affix cove stick securely to the floor and wall. Contact tape, staples, and contact cement are commonly used for this.
- 6.4. The flooring material can be either pattern scribed or cut in by hand.
- 6.5. Outside corners can be formed using the “butterfly” method.
- 6.6. While installing the outside corners, it may be necessary to heat in order to shape the material.
- 6.7. Always install the outside corner piece first.
- 6.8. The “boot” outside corner method is also acceptable along with border coving, or picture framing to create accent borders.
- 6.9. Inside corners can be cut at a 45° angle on the wall or with a 90° vertical seam in the corner.
- 6.10. Corners and straight walls are adhered with TPS+, contact tape, contact cement, or other suitable acrylic pressure sensitive adhesive.
- 6.11. On porous walls, it will often be necessary to apply two coats.
- 6.12. Coat wall entirely and overlapping past the cove stick and onto the substrate approximately 1”-2”.
- 6.13. **All vertical, inside corner, and outside corner seams must be heat welded.**





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7. ONCE THE INSTALLATION IS COMPLETED

- 7.1.** Perform a visual inspection of the project.
- 7.2.** Verify every welded seam.
- 7.3.** Repair every imperfection before leaving the project.
- 7.4.** Make sure that every vertical obstacle such as doorframes are well trimmed and sealed with an acrylic, or equivalent sealant product. **ColorRite** caulk now available for all Gerflor products.
- 7.5.** To maximize the aesthetic appearance and serviceability of the newly installed flooring, provide your customer with a copy of the **Gerflor Maintenance Instructions**.